

Amendments to the Specification:

Please replace the paragraph beginning at page 6, line 34 and ending at page 7, line 2 with the following paragraph:

As shown in FIG. 4, the axial rake angle is the axial tilt of the seat 34 and/or the insert seated thereon in an end-to-end manner. More particularly, the axial rake angle is the angle between the center axis CA of the tool body 10 and any plane parallel to the cutting edge of the insert, in the radial view, seated in the seat face 36.